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#### **TS**xPlus

Safety and Critical Control Expert



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#### **CONSEN**



**Beijing Consen Technologies Company Limited** is a subsidiary of China Automation Group Limited, we are committed to developing high reliability safety and critical process plant control products for process industry that help you control and protect your critical equipment since its establishment in 1999.

The company was awarded the title of "**Beijing Engineering Laboratory** (key control technologies of safety production in petrochemical industry)" in 2017.

More than 80% of our employees, are R & D engineers, more than 90% are masters or Ph.D. Most of our R & D team members have at least 10 years of R & D experience of industrial automation control system products (SIS, DCS, PLC, etc.). Here are some major milestones along the way:

• TurboSafe Turbine Overspeed Trip Protection

• DSC100 Digital Servo Controller

• LVDT Signal Conditioner Connections

• SIM300 Machine Status Signals Integrated Simulator

• SPD325 Speed Calibrator

• T121 Industrial Speed Counter

TSxPlus Safety and Critical Control System

The TSxPlus controller that is fault tolerance by means of Triple-Modelar Redundant(TMR) architecture. TMR integrates three isolated, parallel control system, include Main Processor, I/O and Communication modules.

In addition to SIL3 Functional Safety Certification of Germen TÜV Rheinland system, it also has the both information safety certification of Germen TÜV Rheinland and ISASecure EDSA, in compliance with the standards of the latest IEC62443 and ISASecure EDSA standards.

# Life cycle service concept with uniform standard







#### **TSxPlus System**

The TSxPlus controller can be used in safety and critical process plants applications that require a significant degree of safety and availability.

The TSxPlus is a logic and process control system that provides a high level of system fault tolerance. To ensure the highest possible system integrity at all times, the system includes these features:

- Triple Modular Redundant (TMR) architecture.
- Degradation mode of 3-2-1-0.
- Withstands harsh industrial environments.
- Online Maintenance, Replacing an I/O module does not disturb field wiring.
- . SIL3/SL1

#### **Product Composition**

TSxPlus System provides Hardware and Software.

The TSxPlus controller that is Fault-Tolerance by means of Triple-Modular Redundant (TMR) architecture includes: Input Modules, Communication, Main Processor and Output Modules.

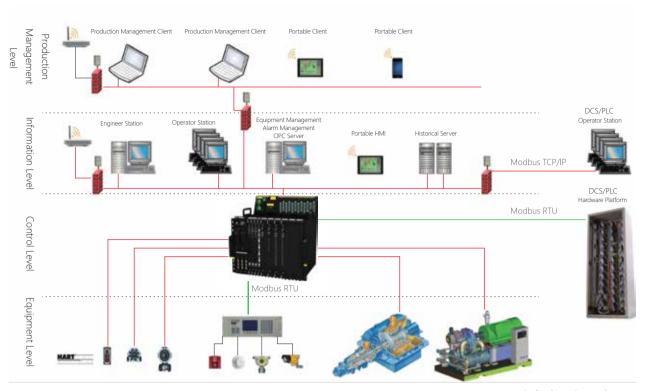
The Software platform includes: Architect, Architect Monitor, Architect Event, OPC Server, Architect DTMLibrary and Architect Viewer.



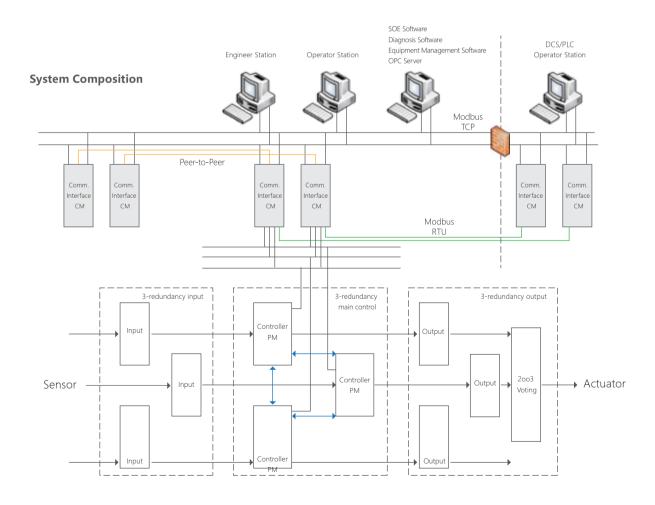


**Hardware Platform** 

**Software Platform** 



**Solution Overview** 







#### Security & Availability



The Safety instrumented system (SIS) in process automation pays close attention to the system availability is not less than functional safety. The TSxPlus system can lower the probability of shutdown by system failure and maintain the safety grade of safety circuit after system degradation.

### Integrated Solution for Safety and Critical Control

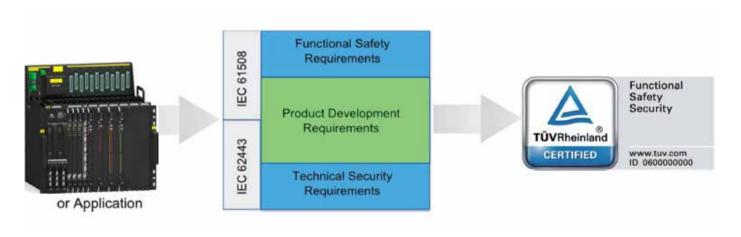


The TSxPlus system Integrated solution for safety protection and critical process plants control, especial ESD and Turbomachinery controls can be running in one TSxPlus controller that make you to reduce the cost of investment and easy to maintain.

# Functional Security & Information Security



In addition to SIL3 Functional Safety Certification of German TÜV Rheinland, the TSxPlus system also is the first and only one domestic system that has the both information safety certification of German TÜV Rheinland and ISASecure ESDA, in compliance with the standards of the latest IEC62443 and ESDA standards. It can further help users to set deep defense system and reduce risks.



**Information Security and Functional Security Co-certification** 

# Faster Response Time



Responsive time is one of the key feature of safety functions. The TSxPlus controller loop response time can be lower to 15ms, and the controller task execution cycle time can be lower to 5ms.

# Two Tasks In One Controller



The faster and slower tasks can be configured freely in one TSxPlus controller. The execution cycle time of faster task can be set lower to 5ms. By integrating faster task and slower task into one TSxPlus controller that is possible to reduce effectively investment and maintenance cost.

# Independent Overspeed Protection Function



The TSxPlus system Overspeed module (OSP) satisfy the requirement of API670 standards, the industrial process control function and protection function are physically independent from each other to avoid any simultaneous failure.

#### **Ease Using of HART**



The Analog I/O modules can be connected directly with HART intelligent instrument. The Analog I/O modules internally support HART protocol analysis. By transmitting HART command through the communication link of I/O cards with Main Process, HART signal allocation and protocol conversion are physically integrated with the TSxPlus system.

#### Flexible Chassis Extension

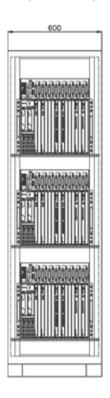


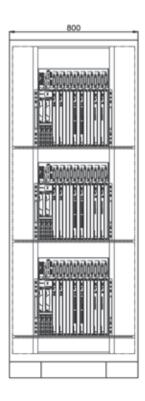
Each Main Chassis and Expansion Chassis has 3 Bus Interface (BI) modules that connect across IP\_BUS, IP\_BUS is interconnected by Optical-Fiber. Each BI module has 3 SFP Optical-module interface, support star connection and bus connection for the TSxPlus Chassis.

## Save Assemble Space



The TSxPlus Chassis is design 482mm in wide by 483mm in high by 411mm in deep, so it can be assembled in the standard panel of 600mm or mm in wide that saved the panel room space for customer.





**Panel Layout** 





#### **TSxPlus Hardware**

The TSxPlus hardware is of the complete triple redundant architecture, including input module, main processor module and output module. The combination of triple redundant architecture, high-quality self-diagnosis, 3-2-1-0 degraded mode, single independent physical card, simple and easy-to-use and other aspects brings the integration of high safety, high availbility and high maintainability.

The inner module of the chassis is mounted on the guide rail, the front panel's plug of the module can be easily used to replace the module from the chassis, and the front screw of the module use to ensure the module avoid vibration and shock.

The internal circuit board of all hardware components is applied to the coating process, and certified with 3G anti-corrosion standard.

A TSxPlus system station is composed of a Main Chassis and up to 14 Expansion Chassis. The maximum system size is a total of 118 I/O modules, 3776 channels can be support at most.

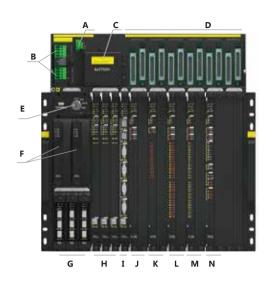
#### TSxPlus System Hardware Lists

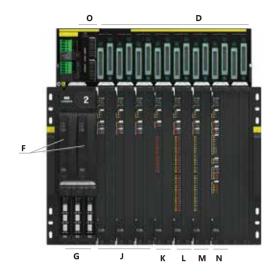
No.	Туре	Description
1	MC01	Main Chassis
2	EC01	Expansion Chassis
3	PW01	Chassis Power Supply Module
4	PM01	Main Processor
5	CM01	Communication Module
6	BI01	Bus Interface Module
7	Al3281	Analog Input Module
8	AO1681	Analog Output Module
9	DI3201	Digital Input Module
10	DO3201	Digital Output Module
11	OSP01	Overspeed Protection Module
12	T-AI1601	Analog Input FTA
13	T-AO1601	Analog Output FTA
14	T-DI1601	Digital Input FTA
15	T-DO1601	Digital Output FTA
16	T-OSP01	Overspeed Protection FTA-01
17	T-OPS02	Overspeed Protection FTA-02



**Hardware Platform** 

#### **Main Chassis and Expansion Chassis**





A. PPS input terminal	B. Power terminals	C. Memory backup battery	D. Connectors for FTAs
E. Keyswitch	F. Redundant PWs	G.Three BIs	H.Three PMs
I. CM	J. AI with hot-spare	K. AO with hot-spare	L. DO with hot-spare
M.DI with hot-spare	N. OSP with hot-spare	O.Chassis address jumper setting	

#### **Chassis Specification**

	Size (L*H*D)	482mm*483mm*411mm
	Weight	19.4kg
Main Chassis (MC01)	Specification	Redundant PWs Main Processor(TMR) Bus Interface(TMR) Up to four CMs Up to Six I/O Input Modules
	Size (L*H*D)	482mm*483mm*411mm
Expansion	Weight	17.8kg
Chassis (EC01)	Specification	Redundant PWs Bus Interface(TMR) Up to Eight I/O Input Modules





#### **Main Processor Module**

The TSxPlus controller include three PMs. Each PM controls a separate channel of the system and operates in parallel with the other PMs.

As the Master station of IP\_BUS protocol, PM gets field data from AI, DI and PI, after processing and 2003 voting, sends the field output data to DO or AO.

Input Voltage	24VDC
Hot Swap	Support
Redundant Power Supply	Yes
CPU	Industrial High Reliability Dual Core CPU
Memory	64MBytes , 32-bit CRC
Power-Off Retain	Support, Memory backup batterys
Running Modes	RUN、STOP、PROG、INIT 4 codes identified by keyswitch
Size(H*D*W)	352mm*355mm*19mm
Weight .	155kg



#### **Communication Module**

CM01 is responsible for the communication between Control Station and PC software, communication between Control Stations, and communication between Control Station and third party system. CM01 is also used to implement synchronization function.

CM01 communicates with the third party system via Modbus protocol. One option is via Modbus TCP protocol, which is running in Ethernet (System Net), while the other option is via Modbus RTU/ASCII protocol, which is RS485/422 communication.

Input voltage	24VDC
Hot swap	Support
Redundant Power Supply	Yes
CPU	Industrial high reliability dual core CPU
FLASH Capacity	64MBytes , 32-bit CRC
Port RJ45	2 x Ethernet Port NTP/SNTP Timing Synchronization 10/100/1000BASE-T(X)self-adaption, automatic MDI/MDIX Modbus-TCP protocol Master and slave configurable
Port Modbus	4 x Serical Port Modbus-RTU /ASCII protocol Master or Slave Mode 2×RS485, 2×RS485/RS422 Port4 GPS Timing Synchronization
Size(H*D*W)	352mm*355mm*19mm
Weight	1.55kg







#### **Digital Input Module**

DI3201 supports 32-point 24VDC Type 1 signal inputs and only supports NC (Normally Closed) signal for safety applications.

DI3201 uses TMR architecture, and the redundant three channels are designed on the same module.DI3201 is connected to PM and FTA via connectors fixed on the backplane. Each DI3201 has two FTAs, where there are 16 points in each FTA. When DI is configured in dual redundant, two redundant modules share the FTA.

System Power Supply	24VDC
Field Power Supply	24VDC
Hot Swap	Support
Redundant Power Supply	Yes
CPU	Industrial high reliability dual core CPU
Channel	32
Input Signal	Type 1
Filtering	Filtering time: 0~100ms configurable, step is 1ms. default filtering time is 10ms
Allowed Cable Resistor In Input Circuit	≤50Ω
SOE	SOE resolution 1ms
Safe State	For functional safety application, "ON" is normal state, "OFF" is demand state.
Size(H*D*W)	352mm*355mm*19mm
Weight	1.65kg

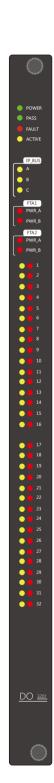


#### **Digital Output Module**

DO3201 module is connected to PM and FTA via connectors fixed on the backplane. Each DO3201 module has two FTAs, where there are 16 points in each FTA. When DO3201 module is configured in dual redundant, two redundant modules share the FTA.

DO3201 Model has extensive diagnostics on each channel, module, and functional circuit immediately detect and report operational faults by means of indicators or alarms.

System Power Supply	24VDC
Field Power Supply	24VDC
Hot Swap	Support
Redundant Power Supply	Yes
CPU	Industrial high reliability dual core CPU
Channel	32
Load Type	DC-13 , IEC60947-5-1
Rated Output Voltage	24VDC
Output Type	Up to 1.7A output per channel
Over Current Protection	Support
Diagnostic	Loop open, over-load etc.
Size(H*D*W)	352mm*355mm*19mm
Weight	1.65kg







#### **Analog Input Module**

Al3281 module supports 32-point two-wire and four-wire 4~20mA Al signal inputs, and the module uses TMR architecture, the redundant three channels are designed on the same module.

Al3281 is connected to PM01 and FTA via connectors fixed on the backplane. Each Al3281 has two FTAs, where there are 16 points in each FTA. When Al3281 is configured in dual redundant, two redundant modules share the FTA.

Al3281 Model has extensive diagnostics on each channel, module, and functional circuit immediately detect and report operational faults by means of indicators or alarms.

Al3281 module supports HART communication with the instruments which has HART function.

System Power Supply	24VDC
Field Power Supply	24VDC
Hot Swap	Support
Redundant Power Supply	Yes
CPU	Industrial high reliability dual core CPU
Channel	32
Input Signal Measure Range	4-20mA
Accuracy	≤ 0.15% F.S. ( -10 °C~60°C )
Allowed Cable Resistance In Input Circuit	≤50Ω
SOE	SOE Scan time 2ms User configuration, each point support at most 4 point threshold.
Diagnostic	Loop Open, Short Circuit etc.
Size(H*D*W)	352mm*355mm*19mm
Weight	1.75kg





#### **Analog Output Module**

AO1681 supports 16-point  $4\sim20$ mA current signal output. AO1681 uses TMR architecture, and the redundant three channels are designed on the same module.

AO1681 is connected to PM01 and FTA via connectors fixed on the backplane. Each AO1681 has one FTA, where there are 16 points in the FTA. When AO1681 is configured in dual redundant, two redundant modules share the FTA.

AO1681 Model has extensive diagnostics on each channel, module, and functional circuit immediately detect and report operational faults by means of indicators or alarms.

AO1681 supports HART communication with the instruments which has HART function.

System Power Supply	24VDC
Field Power Supply	24VDC
Hot Swap	Support
Redundant Power Supply	Yes
CPU	Industrial high reliability dual core CPU
Channel	16
Input Signal Measure Range	4-20mA
Accuracy	≤ 0.25% F.S. ( -10 °C~60°C )
Safe Status	Defend safe output 0mA
Load	Max.750Ω@24VDC
Diagnostic	Loop Open, Over-Load etc.
Size(H*D*W)	352mm*355mm*19mm
Weight	1.65kg







#### **Overspeed Protection Module**

OSP01 module has two functions one is as PI, and other is as Overspeed Protection. The module uses TMR architecture, and the redundant parts are designed on the same module.

OSP01 is connected to PM01 and FTA via connectors fixed on the backplane. Each OSP01 has two FTAs, where one FTA is used for PI signals and the other is used for DO and DI signals. When OSP01 is configured in dual redundant, two redundant modules share the FTA.

OSP01 Model has extensive diagnostics on each channel, module, and functional circuit immediately detect and report operational faults by means of indicators or alarms.

Main Parameters ////////////////////////////////////		
System Power Supply	24VDC	
Field Power Supply	24VDC	
Hot Swap	Support	
Redundant Power Supply	Yes	
CPU	Industrial high reliability dual core CPU	
Channel	8PI , 4DO , 2DI	
Probe Type	Passive magnetic pick-ups /active approximity probe /eddy current probe	
Passive Magnetic Pick-ups	Measurement frequency range/Sample voltage range	
Active Approximity Probe/ Eddy Current Probe	Measurement frequency range/Input amplitude	
Input Impedance	>2kΩ	
Speed Measurement Accuracy	±1Hz@<10KHZ	
Support Direction Detection	Support	
PI Channel Protection	Over voltage(36V) protection	
DO Load Type	DC-13,IEC60947-5-1	
DO Channel Load	Max. output 1.7A	
DO Load Protection	The point will self-protect in case of over-current	
DI Channel Type	Type1 (IEC 61131-2)	
Osp Response Time	<12ms@1KHz	
OSP Standard	API670	
Size(H*D*W)	352mm*355mm*19mm	
Weight	1.7ka	



#### **Bus Interface Module**

BI01 is repeater of IP\_BUS, each IP\_BUS corresponding to a group of BI01. In chassis, IP\_BUS is interconnected through backplane bus. Between chassis, IP\_BUS is interconnected through optical fiber. Each BI01 supports three SFP optical modules, support star connections and bus connections.

#### Main Parameters

Input Voltage	24)/DC
Input Voltage	24VDC
Hot Swap	Support
Power Supply Redundant	Yes
Fiber Interface Type	SFP (Multi-mode,or Single-mode)
Fiber Interface Quantity	3
Fiber Type	LC
Fiber Module Type	Multi-mode、Single-mode
Communication Distance	≤20Km@ Single-mode ≤2Km@ Multi-mode
Size(H*D*W)	132mm*357mm*21mm
Weight	0.55kg



#### **Chassis Power Supply Module**

Each chassis houses two PW01s arranged in a dual-redundant configuration and each has a separate input terminal on the chassis backplane. Each PW01 can support the power requirements for all the modules in the chassis. The PW have over-voltage and over-current protection.

#### Main Parameters

Input Voltage Range (AC)	100~240VAC
Input Voltage Range (DC)	100~300VDC
Over-temperature Protection	Support
Hot Swap	Yes
Alarm Output	Power module has "NC+NO" alarm dry contact output
Power Quality Monitor	Maximum input voltage and transient pulse frequency
Size(H*D*W)	150mm*378mm*38mm
Weight	1.85kg

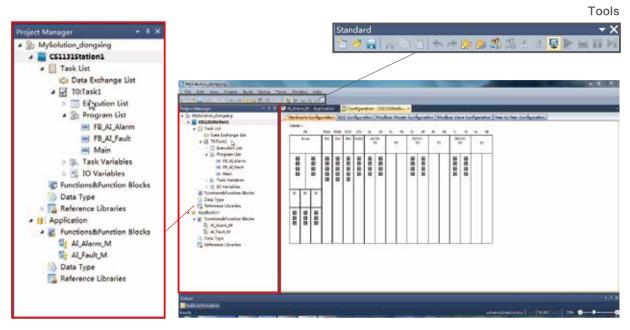




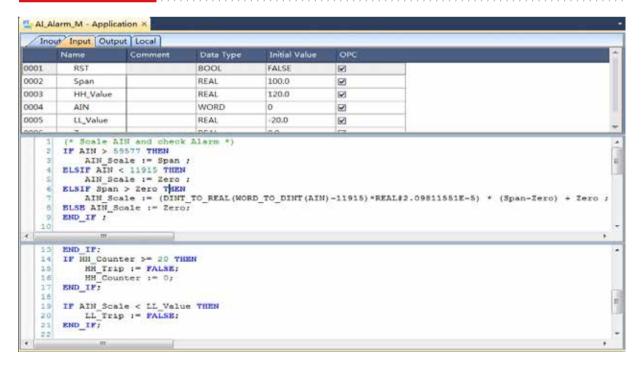


#### **Software**

Software Name	Functional Profile
Architect Program	Comply with IEC61131-3 standard, support standard LD, FBD and ST programming language; One item supports simultaneous configuration of multiple control station engineering and user library engineering; Control station supports multi-task configuration; Support undisturbed incremental downloading; Independent simulation software and perfect hardware platform, supporting concurrent and multi-station simulation; Graphic configuration style, visual and easy to use.
Architect Monitor	Total-direction hardware monitoring, including status, fault and version; Real-time monitoring of system running status, including version, polling time, memory occupation, etc.
Architect Event	Powerful event management capacity; Support single control station event collection and management; Support soft and hard real-time SOE event classification and screening; Support snapshot function.
Architect DTMLibrary	Parameter setting, status monitoring and diagnosis of HART intelligent instrument.
Architect Server	Support OPC DA and OPC UA simultaneously; Support configuration software point table direct import; Support redundancy switch; Support data reading/writing from multiple control stations.
Architect View	Process,Monitor interface Alarm, Event, Trend, History Event Antisurge, Seal-Gas, Lube Oil and Speed Control



**Project Manager** 



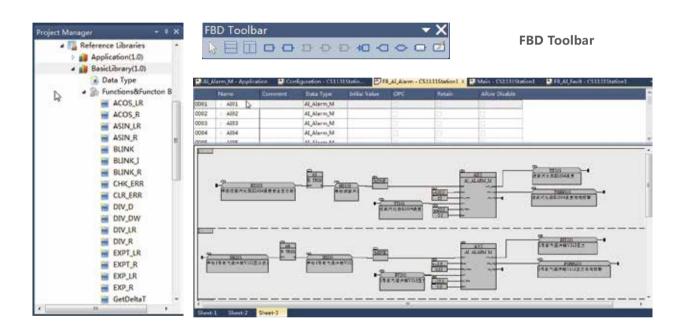
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#### **Architect**

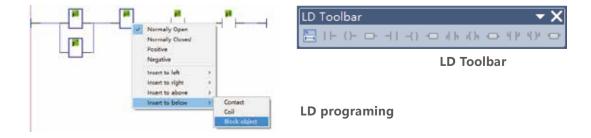
FBD programming



**FBD Library** 

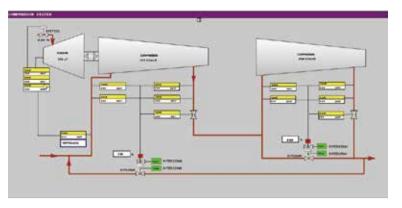
**Function Block Diagrams** 

LD programming

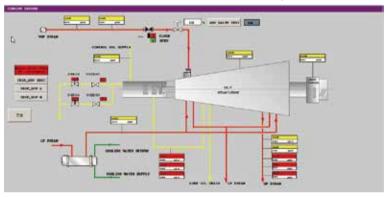




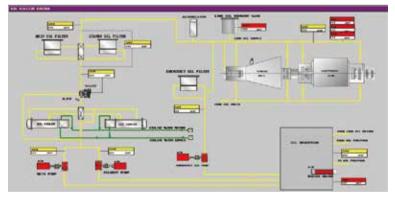
**Ladder Logic** 



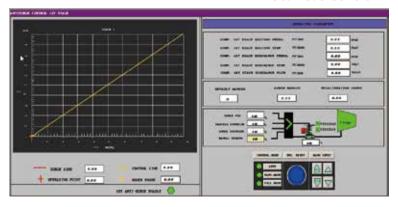
**Compressor Control** 



**Steam-Turbo Control** 



**Seal-Gas Control** 



**Antisurge Control** 





#### **Application**

Safety related applications in industry process control:

Emergency Shutdown System(ESD)

Burner Management Systems(BMS)

Fire alarm and Gas detector Systems(F&GS)

Emergency Trip System(ETS)

Critical process plants control applications with higher requirements for reliability and availability:

Gas Turbo Control(GTC)

Integrated Turbine & Compressor Control(ITCC)

Turbine Start-up & Sequencing

**Turbine Speed Control** 

Steam Extraction Control

Anti-surge Control

Performance Control

**Load Share Control** 

Temperature Quench Control

#### **Environment**

System Power Supply	100~240VAC 100~300VDC
Operating Temperature	-10°C~60°C
Storage Temperature	-40°C∼85°C
Relative Humidity	5%~95%, No condensation
IP Class	IP20

Operating Altitude	≤3000m
Pollution Degree	II
Overvoltage Category	CAT II
Corrosive Environment	G3
Hazardous Locations	Zone2 Ex nA IIC T4



Number	Standard number
	IEC 61508 Parts 1-7:2010
	IEC 61511 Parts 1-3:2004
	IEC 61131-6:2012
Functional Safety	ANSI/ISA 84.00.01 Parts 1-3:2004
	IEC 61010-1:2010
	IEC 61010-2-201:2013
	EN 62061:2005+A1:2013+A2:2015
	IEC 62443-4-1:2016
Information Safety	IEC 62443-4-2:2016
iniormation safety	ISA Secure EDSA 2.0.0
General Standard (Programmable Logic Controller)	IEC 61131-2:2007
	EN 61000-6-2:2005
Information Safety	EN 61000-6-4:2007
	IEC 61326-1:2012
	EN 61326-3-1:2008
Safety Standard (Power Supply Device)	EN 50178:1
Explosion-Proof	EN 60079-15:2010
Anti-Corrosion	ANSI/ISA S71.04
	EN 50130-4:2011+A1:2014
	EN 54-2:1997+AC:1999+A1:2006
	NFPA 72:2016
Application Standard	EN 50156-1:2015
	EN 298:2012
	EN 13611:2007+A2:2011
	NFPA 85:2015
	NFPA 86:2015
	EN 12067-2:2004















of Conformity Low Voltage Directive 2014/35/EU

Registration No.: AN 50382091 0001

Report No.: 16806854 001

Holder:

Beijing Consen Technologies Co., Ltd. NO.7 Anxiang Steet, Area B. Tianzhu Airport Economic Development Zone, Shunyi District, Beijing 101318 P. R. China

Product:

Control Unit (Safety-Related Programmable Electronic System)

Identification: Type Designation: TBxFlas Vi.S Serial No.: Engineering Sample

Senuth: Refer to test report 16600914 091 for details.

This certificate of conformity is beset on an evaluation of a sample of the shows mentioned product. Technical Report and documentation are as the Licence Inddex's disposet. This is settly that the material sample is in conformity with Annas 1 of Countil Disease 2014/25/EU, interfered to as the Low Vallage Disease. This certificate does not imply assessment of the series production of the product and does not permit the use of a TDV Relational ment of conformity. The holdes of the certificate is softwarized to use this sertificate in consocious with the EC declaration of conformity socioling to Anneas N of the Disease.



Confidention Body

Mei Miso

Maplion

Date 28.06.2017

TÜV Rheinland LGA Products GmbH - Tillystraße 2 - 90431 Nürnbe

( The CE marking may be used if all relevant and effective BD Directives are compiled with

CERTIFICATE of Conformity



EC Council Directive 2014/30/EU Electromagnetic Compatibility

Registration No.: AE 50382089 0001

Report No.:

16806858 001

Holder:

Beiling Consen Technologies Co., Ltd. NO.7 Anxing Steet, Area B. Tianzhu Alrport Economic Development Zone, Shumyi District, Beiling 101318 P. R. China

Product:

Control Unit: (Sefery-Related Programmable Electronic System)

Identification:

Type Designation: TEOPins Vi.0

Serial No. : Engineering Emple

Asmark: Enfer to test report 16830858 993 for details.

Tested acc. to: 88 41524-1-2013

This certificate of ocoformity is based on an evaluation of a sample of the above mentioned prodi-Technical Report and documentation are as the Userior Holder's disposal. This is to certify that in tested sample is to conformity with all previousness of Annex 8I of Council Sciences 2514/13650.

This certificate docs not lamply successment of the production of the product and does not prints the use of a TUV Revelated mark of conformity. This labels of the certificate is authorized to use this certificate is consention with the EC discleration of conformity according to the arm. Discovi-

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TÜV Rheinland LGA Products GmbH - Tillystraße 2 - 90431 Nürnberg

(€ The CE marking may only be used if all relevant and effective EG Directives are compled with. €